

# STIRRUP BENDERS

## MACHINES WITH OPTIONAL PROGRAMMER

Our electric machines are specially designed for any kind of stirrups, producing a large number of units per hour. It is a simple and safe range to operate that has a pedal control and an emergency stop button.

- Large production : 700 to 1.000 stirrups/hour (DAE16L)
- 350 to 500 stirrups/hour (D24L)
- Elevated turn table (DAE16L).
- Feeding of material from the left side and turning of stirrup towards the operator.
- Possibility of bending different radius.
- Control electric equipment at low voltage (48 V).
- 2 rod guides and 2 measure limits.
- Bending angles selection with pin: D42L (0-257°), DAE16L (0-250°).
- D24L: it has a double pedal for greater speed in the production of the stirrups.



**DAE16L**



**D24LP**

3D infographic (not real)

## TECHNICAL FEATURES

Round Steel		DAE16L						D24L - D24LP					
		Bar diameter											
		ø6 - #2	ø8 - #2	ø10 - #3	ø12	ø14	ø16 - #5	ø6 - #2	ø10 - #3	ø14	ø16 - #5	ø20 - #6	ø24 - #7
Smooth	Number of bars	10	8	4	2	1	1	10	6	4	4	2	1
B400S - Grade 40		9	5	3	1	1	-	10	6	4	4	1	-
B500S - Grade 60		9	4	2	1	-	-	10	6	4	3	1	-
Turntable speed	r.p.m.	28						11					
Motor power	kW	0,66 / 1,1						1,1					
Dimensions and Net weight	kg	110						187					
	mm	595 x 490 x 893						800 x 590 x 900					